An Intro to SnapNrack Series 100

SnapNrack Series 100 PV Mounting System offers a low profile, visually appealing, photovoltaic (PV) module installation system. This innovative system simplifies the process of installing solar PV modules, shortens installation times, and lowers installation costs.

SnapNrack systems, when installed in accordance with this manual, will be structurally adequate for the specific installation site and will meet the local and International Building Code. Systems will also be bonded to ground, under SnapNrack’s UL 2703 Listing.

The SnapNrack installation system is a set of engineered components that can be assembled into a wide variety of solar mounting structures. It is designed to be installed by qualified solar installation technicians. With SnapNrack you will be able to solve virtually any PV module mounting challenge.
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SnapNrack Series 100 system has been evaluated by Underwriters Laboratories (UL) and Listed to UL Standard 2703 for Grounding/Bonding, Fire Classification and Mechanical Loading.

**Grounding/Bonding**

The Series 100 system has been designed in compliance with UL Standard 2703 Section 9.1 Exception, which permits accessible components that are not part of the fault current ground path to not be electrically bonded to the mounting system. The UL Listing covers bonding for a load rating up to 45 psf. For more details on the integrated grounding functionality see the **Grounding Specifications** section.

This racking system may be used to ground and/or mount a PV module complying with UL 1703 only when the specific module has been evaluated for grounding and/or mounting in compliance with the included instructions. See the **Grounding Specifications** for the list of modules tested with the Series 100 system for integrated grounding.

Ground Lug has been evaluated to both UL 467 and UL 2703 Listing requirements.

Series 100 has been listed with the following Enphase microinverter models for grounding/bonding: M215, M250 and C250. The Enphase microinverters are certified to be mounted to SnapNrack rail with the MLPE Attachment or to the module frame with the Enphase Frame Mount. When installing the Enphase microinverters per the specifications in the MLPE Installation section of this manual, the total roof-mounted PV system is bonded (modules, racking and microinverters) and grounded through the Enphase ground circuit when the Enphase units are properly grounded through to the service entrance. Therefore, no ground lugs or equipment grounding conductor (EGC) are required on the SnapNrack systems.

Series 100 has been Listed with the following SolarEdge optimizer models for grounding/bonding: P300 and P350. The SolarEdge optimizers are certified to be mounted to SnapNrack rail with the MLPE Attachment or to the module frame with the SolarEdge Power Optimizer Frame-Mounted Module Add-On. When installing the SolarEdge optimizers per the specifications in the MLPE Installation section of this manual, the total roof-mounted PV system is bonded to the optimizer backing plate (modules, racking and optimizers) and grounded through the ground lugs installed on the SnapNrack rail. Therefore, it is not necessary to run an EGC to each SolarEdge optimizer.

The mounting system Bonding Listing is only valid when installed with a Non-Separately Derived PV system. The PV system is required to have a direct electrical connection to another source, such as connecting to the grid via a grid interactive inverter.

SnapNrack recommends that bare copper never come into contact with aluminum.

**Mechanical Loading**

The Series 100 system is Listed for mechanical loading for different load ratings depending on the mounting configuration and PV module installed. For more details on the mechanical loading details see the **Mechanical Loading Specifications** section.

SnapNrack engineered systems should only be used with SnapNrack components and hardware. Any application outside of those specified in this Installation Manual and the Structural Engineering Report may void the warranty and structural certification could become invalid.

The following components have only been evaluated for mechanical loading: Comp L Foot (92 Deg) with L Foot Base, All Purpose L Foot (90 Deg) with L Foot Base, Universal Tile Hook, Flat Tile Hook, 10in Standoff with 1-Hole Base*, 10in Standoff with 4-Hole Base*

*All standoff lengths are approved when installed on these bases.

If the module clamps have been engaged and need to be loosened and reengaged, SnapNrack recommends moving the module frame 3mm to engage the bonding pin in a new location if required by the AHJ.

The UL Listing covers mechanical load ratings for the various span lengths, module orientations and positive, negative, and side load ratings. These values can be found in the **Mechanical Loading Specifications**.

SnapNrack recommends a periodic re-inspection of the completed installation for loose components, loose fasteners, and any corrosion, such that if found, the affected components are to be immediately replaced.
Certification Details

Fire

The Series 100 system has been evaluated for a Class A System Fire Classification for a Steep-Sloped Roof using Type 1 and Type 2 modules. In order to maintain the System Classification, modules must be mounted in the portrait orientation and clamped to the mounting rails between 0 and 12 inches from the top and bottom edges of the module.

The Series 100 System has been evaluated for a Class A System Fire Classification for a Low-Sloped Roof using Type 1 and Type 2 modules. In order to maintain the System Classification, modules are clamped to the mounting rails between 0 and 16.3 inches from the top and bottom edges of the module.

Because the system was tested at 5 inches above the test roof fixture Series 100 can be installed without any height restrictions and will maintain the Class A System Fire Classification. See Rail Installation Section for potential module-specific height restrictions due to module temperature.
Component Details

Structural Components

Composition Roof Attachment
Roof attachment kit for composition shingle roofs including L foot, base, flashing, and hardware

Standoff Roof Attachment
Roof attachment kit for all roof types including standoff shaft, base, and hardware

Universal Tile Roof Attachment
Roof attachment kit for any tile roofs including tile hook, base, and hardware

Flat Tile Roof Attachment
Roof attachment kit for flat tile roofs including tile hook and hardware

Hanger Bolt Roof Attachment
Roof attachment kit for all roof types including hanger bolt clamp and hardware

Metal Roof Base Attachment
Roof attachment kit for flat metal roofs including metal roof base, L foot, and hardware

Corrugated Roof Block Attachment
Roof attachment for sinusoidal corrugated metal roofs including roof block, L foot, and hardware

Seam Clamp Roof Attachment
Roof attachment for standing seam metal roofs including seam clamp, L foot, and hardware

Standard Rail
Rail for Series 100 roof mount racking system

UL Listing Legend:
ML – Evaluated for Mechanical Loading
G/B – Evaluated for Grounding/Bonding
Component Details

Structural Components

- **Standard Rail Splice**
  Rail splice component including base, insert, and hardware

- **Mid Clamp**
  Top-down module mid clamp including clamp and hardware

- **Adjustable End Clamp**
  Top-down module end clamp including clamp and hardware

- **Universal End Clamp**
  Bottom-mount module end clamp including clamp and hardware

Wire Management/Grounding Components

- **Trunk Cable Clamp**
  Wire Clamp (Trunk Cable Clamp shown)

- **Wire Clip**

- **MLPE Attachment Kit**
  Rail attachment for module level power electronics like microinverters and optimizers

UL Listing Legend:
ML - Evaluated for Mechanical Loading
G/B - Evaluated for Grounding/Bonding
Component Details

Wire Management/Grounding Components

SnapNrack Ground Lug

Ilasco Lay-In Lug – GBL-4DBT

Aesthetic Components

Array Edge Screen
Array edge screen kit including mesh edge screen and clips

Standard Rail End Cap
Rubber end cap for Standard Rail

UL Listing Legend:
ML - Evaluated for Mechanical Loading
G/B - Evaluated for Grounding/Bonding
## Component Details

### Hardware Torque Specifications

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<tr>
<th>Hardware Description</th>
<th>Torque Specification</th>
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<tr>
<td>Grounding Electrode Conductor to SnapNrack Ground Lug (6-12 AWG Solid Copper)</td>
<td>16 ft-lbs (192 in-lbs)</td>
</tr>
<tr>
<td>Ilsco Lay-in Lug GBL-4DBT to Rail</td>
<td>5 ft-lbs (60 in-lbs)</td>
</tr>
<tr>
<td>Grounding Electrode Conductor to Ilsco Lay-in Lug GBL-4DBT (10-14 AWG Solid Copper)</td>
<td>1.67 ft-lbs (20 in-lbs)</td>
</tr>
<tr>
<td>Grounding Electrode Conductor to Ilsco Lay-in Lug GBL-4DBT (8 AWG Stranded Copper)</td>
<td>1.04 ft-lbs (25 in-lbs)</td>
</tr>
<tr>
<td>Grounding Electrode Conductor to Ilsco Lay-in Lug GBL-4DBT (4-6 AWG Stranded Copper)</td>
<td>1.46 ft-lbs (35 in-lbs)</td>
</tr>
<tr>
<td>Adjustable End Clamp, Mid Clamp, Universal End Clamp, Corrugated Roof Block, Hanger Bolt Clamp, Tilt Mount Clamps, Standoff Clamp, Rail Splice, S Tile Roof Hook to S Tile Roof Hook Base, Flat Tile Hook</td>
<td>10-16 ft-lbs (120-192 in-lbs)</td>
</tr>
<tr>
<td>Adjustable End Clamp to Module, Standoff Clamp, Rail Splice (Black Fasteners)</td>
<td>8-10 ft-lbs (96-120 in-lbs)</td>
</tr>
<tr>
<td>Standard Base Seam Clamp, Wide Base Seam Clamp</td>
<td>16.7 ft-lbs (200 in-lbs)</td>
</tr>
<tr>
<td>SolarEdge Frame Mounted Bracket to Module Frame</td>
<td>16 ft-lbs (192 in-lbs)</td>
</tr>
<tr>
<td>MLPE Attachment Kit (Rail Mounted Bracket to Rail)</td>
<td>10 ft-lbs (120 in-lbs)</td>
</tr>
<tr>
<td>Enphase Frame Mounted Bracket to Module Frame</td>
<td>13 ft-lbs (156 in-lbs)</td>
</tr>
</tbody>
</table>
Site Survey

- Measure the roof surfaces and develop an accurate drawing, including any obstacles such as chimneys and roof vents.
- If plans are available, check to make sure that the plans match the final structure.
- Identify any roof access areas or keep-out areas as required by the local AHJ (i.e. fire lanes).
- Identify any construction issues that may complicate the process of locating roof framing members from the roof surface.
- If you find structural problems such as termite damage or cracked roof framing members that may compromise the structure's integrity, consult a structural engineer.
Design Guidance

1) Layout the modules in the available roof area. Adjacent modules in the same row are spaced 1/2" apart. Adjustable End Clamps require an additional 1.5" of rail extending past module frame, while Universal End Clamps require no extra rail. When installing multiple rows of modules, a minimum spacing gap of 1/8” should be used between rows.

2) Draw the roof framing member location on the layout to identify where roof attachments can be installed.

3) Determine site conditions for calculating the engineering values, confirm site conditions and code versions comply with local AHJ requirements.

4) Reference site conditions and system specifications in Series 100 Structural Engineering Report to determine maximum attachment spacing and cantilever values.

5) Draw roof attachment locations on layout based on maximum attachment spacing and cantilever values.

6) Confirm design complies with UL 2703 Listing for Mechanical Loading. For more details on the mechanical loading details see the Mechanical Loading Specifications section.

7) To simplify the design process and automatically generate a bill of materials for the mounting system, use the Series 100 Configuration Tool located on the SnapNrack website. Always refer to Approved Module Lists in Installation Manuals to ensure installation complies with UL 2703 Listing.

8) Mark distance from array edge to identifiable roof feature in x and y axes.

9) Insert SnapNrack installation details into design set specific to the project requirements.
Pre-Installation Requirements

Design Note:

Series 100 allows for multiple mounting configurations. Modules can be mounted in portrait (long side of module perpendicular to ridge) or landscape (long side of module parallel to ridge) orientations. In addition, modules can also be short side-mounted (module clamps on short side) or long side-mounted (module clamps on long side). Long-side mounting is recommended for maximum material efficiency. Most residential structures utilize roof framing members that run in-slope with the roof, so a portrait orientation with long-side mounting is typically the most efficient use of materials.

Safety Guidance

- Always wear appropriate OSHA approved safety equipment when at active construction site
- Appropriate fall protection or prevention gear should be used. Always use extreme caution when near the edge of a roof
- Use appropriate ladder safety equipment when accessing the roof from ground level
- Safety equipment should be checked periodically for wear and quality issues
- Always wear proper eye protection
Pre-Installation Requirements

System Layout

1) Transfer the array layout to the roof using a roof marking crayon to mark the inside and outside corners of the array.

2) Locate the estimated roof framing member positions and mark them in the array area with a roof marking crayon.

3) Transfer rail locations using a chalk line.

4) Mark roof attachment locations on the roof, noting that attachments will be located at intersections of rails and roof framing members. Layout rails such that module frames do not overhang mounting rails more than specified by module manufacturer, more than 30% of total module length, or more than required by the Class A Fire Certification (see Certification Details section).

Layout Note:
Ensure final roof attachment locations do not exceed the maximum attachment spacing and cantilever specified in the design.
L Foot Mounts

Required Tools

- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Roof Sealant
- Socket Wrench
- 1/2” Socket

Materials Included - L Foot Flashing Kit

1. (1) SnapNrack L Foot Base
2. (1) SnapNrack L Foot Flashing
3. (1) SnapNrack Composition L Foot
4. (1) 5/16”-18 SS Flange Hex Nut
5. (1) 5/16”-18 X 1-1/4” SS Flange Bolt
6. (1) SnapNrack Channel Nut

Other Materials Required

1. (1) 5/16” Lag Screw
2. (1) 5/16” Washer

Application Note:
Install on composition shingle roofs.
1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

**Install Note:**
Ensure the lag screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

2) Apply roofing sealant to the bottom of the base and directly onto the lag screw to ensure a water tight seal.

3) Attach the L Foot Base with a 5/16” lag screw, drive lag screw for minimum 2.5” embedment into the roof framing member.

**Best Practice:**
If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot Base from rotating.

4) Pry up shingles with a breaker bar and install flashing underneath shingle course above installed base, position flashing so base stud extends through hole in bottom edge of flashing.

**Install Note:**
Ensure flashing extends minimum (2) courses above base, and does not overhang bottom edge of shingle course.

Apply a horseshoe of sealant under flashing to direct water away from penetration.

5) Place the L Foot on the base stud over the flashing and tighten the flange nut over the L Foot, torque to 10 – 16 ft-lbs.

**Install Note:**
The L Foot can be attached in any orientation.

6) If necessary, adjust the vertical face of the L Foot with the “live hinge” feature and adjust angle of L Foot so that the vertical face is perpendicular to the roof surface.
Standoff Mounts

Required Tools
- Hammer or Stud Finder
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Roof Sealant
- Torque Wrench
- Socket Wrench
- 1/2” Socket

Materials Included - Standoff Kit
1. (1) SnapNrack Standoff Base, 1-Hole
2. (1) SnapNrack Standoff Shaft
3. (1) SnapNrack Rubber Rain Collar
4. (1) SnapNrack Standoff Clamp
5. (1) 5/16” SS Split Lock Washer
6. (1) 5/16”-18 X 2” SS HCS Bolt
7. (1) SnapNrack Channel Nut

Other Materials Required
1. (1) 5/16” Lag Screw
2. (1) 5/16” Washer
3. Conical Flashing (Not Shown)

Application Note:
Install on concrete or clay tile roofs.
**INSTALLATION INSTRUCTIONS**

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed and drill a pilot hole through the roofing material into the roof framing member.

**Install Note:**
Ensure the lag screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

2) Apply roofing sealant and attach the base with a 5/16” lag screw, drive lag screw for minimum 2.5” embedment into the roof framing member.

**Best Practice:**
If using an impact driver, finish tightening lag screw with a hand wrench to prevent 1-Hole Base from rotating.

3) Set the flashing by sliding the flashing underneath the row of tiles directly above the installed base, with the hole in the flashing directly above the base stud.

4) Attach the standoff shaft by sliding it through the hole in the flashing and tighten it onto the base stud with channel locks.

**Install Note:**
As an alternative, the post may be installed prior to the flashing if there is adequate clearance for the flashing to be slid over the post and under the tile simultaneously.

5) Cut the tile to fit around the flashing, replace the tile, then attach the standoff clamp by first sliding the rubber rain collar over the standoff shaft then the standoff clamp with bolt, washer and channel nut.
Standoff Mount Options

Materials Included – Standoff Kit (Steel Structural Member)

1. (1) SnapNrack Standoff Base, 1-Hole
2. (1) SnapNrack Standoff Shaft
3. (1) SnapNrack Rubber Rain Collar
4. (1) SnapNrack Standoff Clamp
5. (1) 5/16” SS Split Lock Washer
6. (1) 5/16”-18 X 2” SS HCS Bolt
7. (1) SnapNrack Channel Nut

Other Materials Required

1. (1) 1/4” Self-drilling Screw
2. (1) Conical Flashing

Application Note:
Install on roofs with steel structural member configurations.
Standoff Mount Options

Materials Included – 4-Hole Standoff Kit

1. (1) SnapNrack Standoff Base, 4-Hole
2. (1) SnapNrack Standoff Shaft
3. (1) SnapNrack Rubber Rain Collar
4. (1) SnapNrack Standoff Clamp
5. (1) 5/16" SS Split Lock Washer
6. (1) 5/16"-18 X 2" SS HCS Bolt
7. (1) SnapNrack Channel Nut

Other Materials Required

1. (2-4) 1/4” Wood Screws
2. (1) Conical Flashing

Application Note:
Install on roofs with composite wood I-joists, unless fastening to top flange is prohibited by I-joist manufacturer.
Standoff Mount Options

Materials Included – HD Standoff Kit

1. (1) SnapNrack HD Standoff Base, 6-Hole
2. (1) SnapNrack HD Standoff Shaft
3. (1) SnapNrack Rubber Rain Collar
4. (1) SnapNrack Standoff Clamp
5. (1) 5/16” SS Split Lock Washer
6. (1) 5/16”-18 X 2” SS HCS Bolt
7. (1) SnapNrack Channel Nut

Other Materials Required

1. (2) 5/16” Lag Screw (minimum)
2. (1) Conical Flashing

Application Note:
Install on foam or other built-up roofs.
**Steel Structural Member Installation**

1) Follow the instruction exactly as the SnapNrack Standoff Mounts, substituting the 1/4” self-drilling screw for the 5/16” lag screw.

**4-Hole Base Installation**

1) Follow the instruction exactly as the SnapNrack Standoff Mounts, substituting the 1-Hole Base for the 4-Hole Base and 1/4” wood screws (with 1.25” minimum embedment) for the 5/16” lag screw.

**HD Base Installation**

1) Remove the foam roofing above the roof framing member to be installed on.

2) Attach the base with (2) 5/16” lag screws minimum in center holes, or (4) 5/16” lag screws in corner holes. Drive lag screws for minimum 2.5” embedment into the roof framing member.

3) Attach the standoff shaft by tightening it onto the base with channel locks.

4) Replace the foam roofing or roofing membrane that was removed.

5) Set the flashing by sliding the cone flashing over the exposed standoff and heat weld the rubber membrane around the flashing for a water tight seal.

6) Attach the standoff clamp by first sliding the rubber rain collar over the standoff shaft then the standoff clamp with bolt, washer and channel nut.
Required Tools

- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Roof Sealant
- Roof Sealant
- Flat Pry Bar
- Socket Wrench
- 1/2” Socket
- Flat Pry Bar

Materials Included - Universal Tile Hook

1. (1) SnapNrack Universal Tile Hook Base
2. (1) SnapNrack Universal Tile Hook Arm
3. (2) 5/16”-18 X 1-1/4” SS Flange Bolt
4. (2) SnapNrack Channel Nut

Other Materials Required (Not Shown)

- (2) 5/16” Lag Screw
- (2) 5/16” Washer
- Flexible Flashing (when required for deck-level flashing)

Note:
Tile Roof Hooks are limited to areas with design wind speeds of 120 mph or less.

Roof attachment spacing with Tile Roof Hooks is limited to 6 ft (maximum).

Application Note:
Install on flat, W and S style concrete tile roofs.
**Universal Tile Hook**

**INSTALLATION INSTRUCTIONS**

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed and drill two pilot holes through the roofing material into the roof framing member.

2) Apply roofing sealant and attach the base with (2) 5/16" lag screws, drive lag screws for minimum 2.5" embedment into the roof framing member.

3) Insert the top end of the arm into the groove at the top of the base and slide the arm to position it over the valley of the tile below, then lower the arm down.

4) Work the channel nut into the lower groove of the base as you lower the arm, without removing the channel nut.

5) Once hook arm position is set, tighten the bolt in the channel nut and ensure the arm fully seats to the base.

6) If deck-level flashing is required, integrate roof felt or a flexible flashing with the existing underlayment and over the Tile Hook.

7) Replace the roof tiles and install SnapNrack Standard Rail directly to the available channel nut on the hook arm.

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**Install Note:**

Align the base over the roof framing member so the hook can enter at the valley of a tile and not extend beyond the edge of the base.

Ensure the lag screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

**Best Practice:**

If using an impact driver, finish tightening lag screw with a hand wrench.
Universal Tile Hook Optional Deck-Level Flashing

INSTALLATION INSTRUCTIONS

1) Prepare the underlayment surface for adhesion.

2) Peel off the backings from two 4”x8” strips of flexible flashing.

3) Apply the strips along the side edges of the synthetic underlayment flashing with 2” laps at the top and side edges.

Best Practice:
The surface should be dry, clean and free of any dirt, dust or foreign matter that may prevent adhesion. Clean the surface around the Tile Hook with a brush of medium-stiff bristles. If necessary, prime the surface with compatible spray or paint primer.

4) Apply the synthetic underlayment flashing centered over the tile hook and abutted to the lower row of tile.

Install Note:
Removal of an additional tile may be necessary.

5) Press and smooth out any creases or air bubbles with a roller to maximize contact of the adhesive to 100% of the flashing and deck-level surface.

6) Peel off the backing from a 4”x19” strip of flexible flashing.

7) Apply the strip along the top edge of the flashing with 2” laps at the top and side edges, then roll out any creases or air bubbles between the strip, the flashing, and the deck-level surface.

8) Peel off the backing and apply the second 4”x19” strip of flexible flashing along the top edge of the first strip with a 2” lap at the top edge, then roll out any creases between the strip and the deck-level surface.
SnapNrack recommends testing underlayment surfaces for adhesion. If adhesion is found to be marginal, then an adhesive primer is recommended to ensure optimal adhesion.

See instructions below:

1) Ensure surface is dry, clean, and free of anything that may prevent adhesion
2) Shake can of adhesive before use
3) Apply a uniform coat of adhesive to surface being treated
4) Allow surface to dry for 2 minutes (no more than 10 minutes) before applying flashing
5) Never cover wet adhesive

SnapNrack recommends using Protecto Wrap Protecto Seal 45 waterproofing membrane, or equivalent, as the flexible flashing and lap material.
Required Tools
- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Roof Sealant
- Socket Wrench
- 1/2” Socket
- Flat Pry Bar

Materials Included - Universal Tile Hook
1. (1) SnapNrack Flat Tile Hook
2. (1) 5/16”-18 X 1-1/4” SS Flange Bolt
3. (1) SnapNrack Channel Nut

Other Materials Required (Not Shown)
1. (2) 5/16” Lag Screw
2. (2) 5/16” Washer
3. Flexible Flashing (when required for deck-level flashing)

Note:
Tile Roof Hooks are limited to areas with design wind speeds of 120 mph or less.

Roof attachment spacing with Tile Roof Hooks is limited to 6 ft (maximum).

Application Note:
Install on flat concrete tile roofs.
Flat Tile Hook

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, remove roof tile where the roof attachment will be installed and drill two pilot holes through the roofing material into the roof framing member.

**Install Note:**
Ensure the lag screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

2) Apply roofing sealant and attach the base with (2) 5/16” lag screws, drive lag screws for minimum 2.5” embedment into the roof framing member.

**Best Practice:**
If using an impact driver, finish tightening lag screw with a hand wrench.

3) If deck-level flashing is required, integrate roof felt or a flexible flashing with the existing underlayment and over the Tile Hook.

4) Replace the roof tiles and install SnapNrack Standard Rail directly to the available channel nut on the hook arm.
INSTALLATION INSTRUCTIONS

1) Prepare the underlayment surface for adhesion.

2) Peel off the backing from a 9” square of flexible flashing.

3) Apply flexible flashing centered laterally over tile hook and abutted to the tile hook arm.

4) Press and smooth out any creases or air bubbles with a roller to maximize contact of the flashing adhesive to 100% of the surface and Tile Hook.

5) Peel off the backing from a 4” by 13” strip of flexible flashing.

6) Apply the strip with 2” laps at the top and side edges of the square flashing. Roll out any creases or air bubbles between the strip, the flashing and the underlayment surface.

Best Practice:
The surface should be dry, clean and free of any dirt, dust or foreign matter that may prevent adhesion. Clean the surface around the Tile Hook with a brush of medium-stiff bristles. If necessary, prime the surface with compatible spray or paint primer.

Install Note:
Ensure tape adheres to the corners between the edges of the Tile Hook and the underlayment as well as over the lag screw heads and tile hook surface.

Install Note:
SnapNrack recommends testing underlayment surfaces for adhesion. If adhesion is found to be marginal, then a primer is recommended to ensure optimal adhesion.

See instructions below:
1) Ensure surface is dry, clean, and free of anything that may prevent adhesion
2) Shake can of adhesive before use
3) Apply a uniform coat of adhesive to surface being treated
4) Allow surface to dry for 2 minutes (no more than 10 minutes) before applying flashing
5) Never cover wet adhesive

SnapNrack recommends using Protecto Wrap Protecto Seal 45 waterproofing membrane, or equivalent, as the flexible flashing and lap material.
Hanger Bolt

***Required Tools***
- Hammer or Stud Finder
- Roof Marking Crayon
- Drill with 3/16" Pilot Drill Bit
- Roof Sealant
- Threaded Bit Adapter
- Torque Wrench
- Socket Wrench
- 1/2" Socket

***Materials Included - Hanger Bolt Kit***
1. (2) SnapNrack Hanger Bolt Clamp
2. (1) 5/16" SS Split Lock Washer
3. (1) 5/16"-18 X 1-1/2" SS HCS Bolt
4. (1) SnapNrack Channel Nut

***Other Materials Required***
1. (1) 3/8" Stainless Steel Hanger Bolt

***Application Note:***
Install on roofs where practical flashing solutions are not available, such as sinusoidal style corrugated roofs.

***Install Note:***
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.
Hanger Bolt

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

2) Apply roofing sealant directly onto the pilot hole and the hanger bolt to ensure a water tight seal.

3) Attach the hanger bolt using the threaded bit adapter, drive hanger bolt for minimum 2.5” embedment of lag shank into the roof framing member.

4) Attach the channel nut of the hanger bolt assembly into side channel of rail.

5) Attach the hanger bolt clamp by setting it around the threaded portion of the hanger bolt to the desired height and tighten to 10-16 ft-lbs.

Install Note:
Ensure the lag screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

Best Practice:
If using an impact driver, finish tightening hanger bolt with a hand wrench.
Required Tools
- Hammer or Stud Finder
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Torque Wrench
- Socket Wrench
- 1/2” Socket

Materials Included - Metal Roof Base
1. (1) SnapNrack Metal Roof Base
2. (1) SnapNrack All Purpose L Foot
3. (1) 5/16”-18 SS Flange Nut
4. (1) 5/16”-18 X 1-1/4” SS Flange Bolt
5. (1) SnapNrack Channel Nut

Other Materials Required
1. (1) 5/16” Lag Screw or 1/4” Self-drilling Screw (Not Shown)

Install Note:
- Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.
- Install on metal roof profiles with flat surface large enough to accommodate 1-5/8” wide base.
1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

**Install Note:**
Ensure the lag or self-drilling screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

2) Attach the base with 5/16” lag screw (or 1/4” self-drilling screw), drive lag screw for minimum 2.5” embedment into the roof framing member.

**Install Note:**
Ensure area is free from metal shavings and debris before installing Metal Roof Base. Metal roofs with excessive debris, corrosion, or non-factory coating should be evaluated for adequate sealing surface.

Additional roof sealant not required but can be applied after tightening the Metal Roof Base to roof, if desired.

3) Thread Metal Roof Base cap onto Metal Roof Base bottom, ensuring cap is fully seated to base.

**Install Note:**
Take care to ensure the base does not twist when cap is tightened.

4) Attach L Foot to stud in Metal Roof Base cap.

**Best Practice:**
If using an impact driver, finish tightening lag screw with a hand wrench.

**Best Practice:**
Finish tightening hardware with a hand wrench to prevent L Foot from rotating.
Corrugated Straddle Block

**Required Tools**
- Hammer or Stud Finder
- Drill with 3/16" Pilot Drill Bit
- Roof Sealant
- Torque Wrench
- Socket Wrench
- 1/2" Socket

**Materials Included - Corrugated Straddle Block**
- (1) SnapNrack Corrugated Straddle Block
- (1) SnapNrack All Purpose L Foot
- (1) 5/16"-18 X 1-1/4" SS Flange Bolt
- (1) SnapNrack Channel Nut

**Other Materials Required**
- (1) 5/16" Lag Screw or 1/4" Self-drilling Screw
- (1) Washer

**Note:**
Self-drilling screw for steel roofing members, lag screw for wooden roof framing members.

**Application Note:**
Install on sinusoidal style corrugated metal roofs.

**Install Note:**
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.
Corrugated Straddle Block

INSTALLATION INSTRUCTIONS

1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

2) Apply roofing sealant directly onto the pilot hole and the lag to ensure a water tight seal.

3) Attach the Straddle Block and L Foot with 5/16" lag screw, drive lag screw for minimum 2.5" embedment into the roof framing member.

Install Note:
Ensure the lag or self-drilling screws will be installed in a solid portion of the roof framing member.

If the roof framing member is not found then seal the pilot hole immediately with roofing sealant.

Best Practice:
If using an impact driver, finish tightening lag screw with a hand wrench to prevent L Foot from rotating.

4) Install SnapNrack standard rail directly onto channel nut and tighten L Foot assembly silver hardware to 10-16 ft-lb.
Tilt Mount

Required Tools

- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Roof Sealant
- Socket Wrench
- 1/2” Socket

Materials Included - 5°-15° Tilt Kit

1. (2) SnapNrack Standoff Base, 1-Hole
2. (2) SnapNrack Standoff Shaft
3. (2) SnapNrack Standoff Clamp
4. (2) 5/16” SS Split Lock Washer
5. (2) 5/16”-18 X 2” SS HCS Bolt
6. (2) 5/16”-18 SS Flange Nut
7. (2) 5/16”-18 X 1-1/4” SS Flange Bolt
8. (2) SnapNrack All Purpose L Foot
9. (2) SnapNrack Channel Nut
10. (2) SnapNrack Rubber Rain Collar

Other Materials Required (Not Shown)

1. (2) 5/16” Lag Screw
2. (2) Washer
3. (2) Conical Flashings

Application Note:
Install when additional tilt of solar array is required.
Required Tools

- Hammer or Stud Finder
- Torque Wrench
- Roof Marking Crayon
- Drill with 3/16” Pilot Drill Bit
- Socket Wrench
- 1/2” Socket
- Roof Sealant
- SnapNrack High Tilt

Materials Included - 10°-45° Tilt Kit

1. (2) SnapNrack Standoff Base
2. (2) SnapNrack Standoff Shaft
3. (2) SnapNrack Standoff Clamp
4. (2) 5/16” SS Split Lock Washer
5. (3) 5/16”-18 X 1-1/4” SS Flange Bolt
6. (1) 5/16”-18 SS Flange Nut
7. (2) 5/16”-18 X 2” SS HCS Bolt
8. (2) SnapNrack All Purpose L Foot
9. (4) SnapNrack Channel Nut
10. (2) Rubber Rain Collar

Other Materials Required

1. (1) Cut-to-Length Standard Rail (Rear Tilt Leg)
2. (2) 5/16” Lag Screw (Not Shown)
3. (2) 5/16” Washer (Not Shown)
4. (2) Roof Cone Flashings (Not Shown)

Application Note:
Install when additional tilt of solar array is required.

Dimensioned Standoff Assembly
1) Using roof attachment locations drawn during system layout, drill a pilot hole through the roofing material into the roof framing member.

2) Apply roofing sealant directly onto the pilot hole and the lag to ensure a water tight seal.

3) Attach the base with a 5/16” lag screw, drive lag screw for minimum 2.5” embedment into the roof framing member.

4) Attach the standoff shaft and tighten it onto the base stud with channel locks. Set the flashing by sliding it over the standoff and directly applying it to the roof surface, using all necessary sealants and attachment methods for flashing. Slide Rubber Rain Collar over the standoff shaft to cover top of flashing.

5) Slide the standoff clamp and L Foot onto the standoff shaft, adjust it to the desired height, and tighten hardware to 10-16 ft-lbs.
HIGH TILT TOOL INSTRUCTIONS

1) Construct High Tilt Tool using a length of SnapNrack rail cut to the dimensions of the module(s) being installed, two 4” lengths of Rail Cover with 3/8” holes drilled in the center of each, two channel nuts, and two 5/16” bolts.

2) Assemble bolts and channel nuts in rail covers through the pre-drilled holes with channel nut on flat side of rail cover, then slide or snap channel nuts into top channel of rail.

3) Adjust the rail covers to the correct positions, spaced at the same distance as that between the lower rail and top rail of tilted array.

4) Tighten hardware.

Best Practice:
High Tilt Tool may be constructed to help set array tilt and support the top rail while installing first modules (see below).

INSTALLATION INSTRUCTIONS

6) For tilts greater than 15 degrees, cut length of rail to use as rear tilt leg and attach to rear standoff using L Feet hardware.

7) Set array tilt and tighten hardware to 10-16 ft-lbs.
Required Tools

- Torque Wrench
- Socket Wrench
- 1/2” Socket

Materials Included - Standard Base Seam Clamp Kit

1. (1) 5/16”-18 X 1-1/2” SS HCS Bolt (Black)
2. (1) 5/16” SS Split Lock Washer
3. (1) SnapNrack Seam Clamp Insert
4. (1) SnapNrack Seam Clamp Cam
5. (1) SnapNrack Seam Clamp Standard Base
6. (1) SnapNrack All Purpose L Foot
7. (1) 5/16”-18 X 1-1/4” SS Flange Bolt (Not Shown)
8. (1) SnapNrack Channel Nut (Not Shown)

Application Note:
Install on standing metal seam roofs.

Install Note:
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.
Seam Clamp

Required Tools

- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - Wide Base Seam Clamp Kit

1. (1) 5/16"-18 X 1-1/2" SS HCS Bolt (Black)
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Seam Clamp Insert
4. (1) SnapNrack Seam Clamp Cam
5. (1) SnapNrack Seam Clamp Wide Base
6. (1) SnapNrack All Purpose L Foot
7. (1) 5/16"-18 X 1-1/4" SS Flange Bolt (Not Shown)
8. (1) SnapNrack Channel Nut (Not Shown)

Install Note:
Grounding and bonding of mounting system to metal roof panels shall meet local AHJ requirements.

Application Note:
Install on standing metal seam roofs.

Dimensioned Wide Base Seam Clamp

Dimensioned Wide Base Seam Clamp Assembly
Seam Clamp

INSTALLATION INSTRUCTIONS

1) Loosen seam clamp hardware and use roof attachment locations to lay out seam clamps on roof.

2) Attach the seam clamp to the standing metal seam by opening the seam clamp cam and placing the clamp over the top of the standing metal seam.

3) Torque black seam clamp bolt to 200 in-lbs (16.7 ft-lbs).

Install Note:
Seam clamps should never be installed using an impact driver.

SnapNrack Seam Clamps have been designed to work with a variety of standing seam metal roofs, the most common seam types are:

- **Snap Lock**
- **Single Lock**
- **Double Lock**

Design Note:
If a specific roof seam is not found on list, contact SnapNrack prior to installation.
Installing and Leveling Rails

Required Tools
- Level
- Torque Wrench
- String Line or Spare Rail
- Pitch Meter
- Socket Wrench
- 1/2" Socket
- 5/32" Allen Key

Materials Included - Install and Level Rails
1. SnapNrack Standard Rail
2. SnapNrack Standard Rail Splice
3. SnapNrack 1" Standoff Spacer with Set Screw
4. Pre-Installed SnapNrack Roof Attachments (L Foot, Standoff, etc.)

Standard Rail Profile

Rail Splice Profile
Installing and Leveling Rails

INSTALLATION INSTRUCTIONS

1) Set rails into the attachments by snapping channel nuts into the side channel of the rail. Connect multiple lengths of rail end to end using the SnapNrack rail splice.

2) Level the bottom rail of the array to the roof and tighten attachment points, silver hardware to 10-16 ft-lbs and black hardware to 8-10 ft-lbs.

3) Run a string line or spare rail from the bottom rail to the top rail and set desired pitch of the array by adjusting the top rail, add leveling spacers if needed.

4) Level the top rail by moving the string line down the length of the rail, matching pitch over the entire length of the array.

5) Level the remaining rails to the string line by working out from the middle rail, add leveling spacers if needed.

6) Tighten all racking hardware, silver hardware to 10-16 ft-lbs and black hardware to 8-10 ft-lbs.

Best Practice:
Set attachments in the middle of available leveling range to start.

Note:
The minimum standoff height between the modules and roof is as follows:
- REC Solar, Yingli, and Suniva modules: 4.00”
- ReneSola modules: 3.93” (100 mm)
- Trina Solar modules: 4.53” (115 mm)
Leveling with Spacers

INSTALLATION INSTRUCTIONS

Use a single level spacer on no more than 30% of attachment points.
Use a double level spacer on no more than 10% of attachment points.

L Foot

*Up To 3” Leveling

Standoff

*Up To 3” Leveling
1) Align sections of rail so that ends butt up to each other.

Install Note:
Leave approximately 1/8” gap between rails to allow for thermal expansion of rail.

2) Set rail splice assembly in to the side channel of rail, making sure the base is seated all the way into the channel and that the splice is centered.

Best Practice:
Loosening splice bolts will allow for play with the insert and ease installation.

3) Lift up on splice insert to engage the upper lip of rail channel and tighten bolts by hand to secure insert in rails.

Best Practice:
Push up on bolts or use fingers on both sides of insert to ensure proper engagement.

4) Use a socket wrench to tighten splice bolts, torque silver hardware to 10–16 ft-lbs and black hardware to 8–10 ft-lbs.
Module Installation

Required Tools
- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - Install Module Clamps
1. Pre-Installed SnapNrack Roof Attachments
2. Pre-Installed SnapNrack Rails
3. SnapNrack Mid Clamp Assemblies
4. SnapNrack End Clamp Assemblies
5. PV Modules

Mid Clamp Assembly
1. (1) 5/16"-18 SS HCS Bolt
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Bonding Mid Clamp
4. (1) 5/16"-18 SnapNrack Channel Nut

Adjustable End Clamp Assembly
1. (1) 5/16”-18 SS HCS Bolt
2. (1) 5/16" SS Split Lock Washer
3. (1) SnapNrack Self Adjusting Top
4. (1) SnapNrack Self Adjusting Bottom

Universal End Clamp Assembly
1. (1) 5/16"-18 X 1-1/2" SS HCS Bolt
2. (1) 5/16" X 3/4" SS Flat Washer
3. (1) SnapNrack Universal Wedge
4. (1) SnapNrack Universal Wave
Module Installation

INSTALLATION INSTRUCTIONS

SnapNrack Mid Clamp

1) Snap the channel nut into the top channel of the rail.

2) Slide the clamp flush to the module with the top lip of the mid clamp over the top edge of the module frame.

3) Place the next module flush to the other side of the mid clamp.

Install Note:
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.

Install Note:
Mid clamps create 1/2” gap between modules.

4) Tighten hardware, torque silver hardware to 10-16 ft-lbs and black hardware to 8-10 ft-lbs.
Module Installation

INSTALLATION INSTRUCTIONS

SnapNrack Adjustable End Clamp

1) Snap the channel nut into the top channel of the rail.

2) Slide the clamp flush to the module with the top lip of the end clamp over the top edge of the module frame.

3) Tighten hardware, torque silver hardware to 10-16 ft-lbs and black hardware to 8-10 ft-lbs.

4) Install rubber end cap to finish.

Install Note:
Adjustable End Clamps require 1.5” of extra rail to extend past the end of the module frame.

Install Note:
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.
1) Slide the preassembled Universal End Clamp (UEC) into the end of the rail.

2) Lift the module and slide the clamp far enough under the module to pass the lip of the bottom edge of the module frame.

3) Use the pull tab to hold the UEC taut towards the end of the rail and tighten hardware to 10 - 16 ft-lbs.

4) Install rubber end cap to finish.

**Install Note:**
Take care to avoid having wires pinched between modules and rails, as this can lead to system failure and be dangerous.

**Install Note:**
UC hardware must be tightened to 12 ft-lbs when installed with the following Hanwha modules:
- Q.BASE-GY XXX
- Q.PRO-GY XXX
- Q.PLUS-GY XXX
- Q.PRO BFR-GY XXX
- Q.PRO BLK-GY XXX
- Q.PRO-GY/SC XXX

Rail can be flush to the module using the UEC Rail Cutting Tool.

**Install Note:**
Modules need to be grounded separately when Universal End Clamps are the only type of clamp attaching a module.
Rail Finishing

Required Tools

- Reciprocating Saw or Portable Band Saw

Materials Included - Rail Cutting Tool and Rail End Cap

1. (1) SnapNrack Rail Cutting Tool
2. (1) SnapNrack Rail End Cap

Application Note:
Use to cut rail flush to module frame when using Universal End Clamps (UEC).
1) Slide the Rail Cutting Tool over the end of the rail and place it so that the upper lip is safely covering the edge of the module.

2) Use the reciprocating saw or band saw to cut off the end of the rail.

3) Remove the Cutting Tool from the rail.

4) Insert SnapNrack Rail End Cap into the cut end of the rail to create a flush finish to the array.

Edge of array with end caps in rails
Array Edge Screen

Required Tools

- Wire Cutters
- Pliers

Required Tools

Note:
Series 100 Edge Screen is NOT UL Listed.

Materials Included - Array Edge Screen

1. (1) SnapNrack Array Edge Screen Clip
2. (1) SnapNrack Array Edge Screen

Application Note:
Install to prevent animals from getting under the array and causing problems such as chewing on wires, or prevent leaves and other debris from collecting.

Dimensioned Array Edge Screen Assembly

Dimensioned Array Edge Screen Clip (8” Clip Shown)
Array Edge Screen

INSTALLATION INSTRUCTIONS

1) Measure required height of Array Edge Screen to determine which notch the clip will need to be broken off at.

2) Use pliers to break the Array Edge Screen Clip at the appropriate length.

3) Clip the Array Edge Screen Clip to the lip on the underside of the modules around the area that the edge screen will be installed.

4) Slide the Array Edge Screen into the hooks on the Edge Screen Clips and repeat for all locations around the array.

Screen designed to extend below bottom edge of clip.

Install Note:
Recommended spacing of clips is 3'-0" on center and within 6" from the corners of the array.

Install Note:
If necessary, trim Array Edge Screen to desired height using wire cutters.

Note:
Add-A-Lip Box Frame Adapters are available from SnapNrack for modules with frames that do not have a lip on the underside to receive clip.
Required Tools

- Reciprocating Saw or Chop Saw

Materials Included - Rail Cover

1. (1) SnapNrack 48” Rail Cover

**Application Note:**
Install to protect any conductors that are exposed to sunlight that are not approved for use in UV light.

Materials Included - Wire Retention Clip

1. SnapNrack Wire Retention Clip

**Application Note:**
Install as necessary to manage and safely retain conductors within SnapNrack rails.

Materials Included - Wire Clamp

1. (1) SnapNrack 4-Wire Clamp or Trunk Cable Clamp

**Application Note:**
Install as necessary to secure cables and conductors running from rail to rail, or transitioning out/in from a rail channel.
INSTALLATION INSTRUCTIONS

SnapNrack 48” Rail Cover

1) Measure the length of the SnapNrack 48” Rail Cover that is needed.

2) Cut the rail cover to length.

3) Place all electrical conductors in the bottom of the rail channel.

4) Snap Rail Cover into place, enclosing all conductors inside of rail channel.

Install Note:
SnapNrack Rail Cover is designed to stay in place once installed, use a flat blade screw driver if it needs to be relocated or removed.
INSTALLATION INSTRUCTIONS

SnapNrack Wire Retention Clip

1) Place all electrical conductors in the bottom of the rail channel.

2) Install the Wire Retention Clip by snapping it into place on the rail.

SnapNrack 4-Wire or Trunk Cable Clamp

1) Snap Clamp into top or side rail channel.

2) With Wire Clamp loose, place conductors or cables in slots.

3) Tighten Wire Clamp with 1/2” socket, ensure cables and conductors are aligned in the clamp slots.

Install Note:
Clamps can be rotated and oriented in any direction.

4) 4-Wire Clamp intended for PV Wire conductors, Trunk Cable Clamp intended for trunk cable.
MLPE Installation

Required Tools
- Torque Wrench
- Socket Wrench
- 1/2" Socket

Materials Included - MLPE Rail Attachment Kit
1. (1) 5/16" X 1-1/2" X 0.125" SS Fender Washer
2. (1) SnapNrack Channel Nut
3. (1) 5/16"-18 X 1-1/4" SS Flange Bolt

Other Materials Required
1. (1) MLPE Unit

Materials Needed – Enphase Frame Mount
1. (1) Enphase Microinverter
2. (1) Enphase Frame Mount

Materials Needed – SolarEdge Frame Mount
1. (1) SolarEdge Optimizer
   w/ Frame-Mounted Module Add-On
INSTALLATION INSTRUCTIONS - MLPE RAIL ATTACHMENT

1) Snap the SnapNrack MLPE Rail Attachment Kit channel nut into the desired location on the rail where the microinverter will be installed.

2) Install the microinverter mounting plate onto the bolt of the MLPE Rail Attachment Kit, ensuring that the large fender washer is between the rail and mounting plate.

3) Tighten hardware, torque silver hardware to 10 ft-lbs.

Install Note:
Bolt and washers may need to be removed and then replaced.

INSTALLATION INSTRUCTIONS - SOLAREDGE FRAME MOUNT

1) Locate the SolarEdge optimizer with Frame-Mounted Module Add-On at a location on the module frame that will not interfere with the SnapNrack rail.

2) Install the optimizer mounting plate onto the module frame and tighten the socket cap screw to 10 ft-lbs.

3) Connect the module leads to the input connectors on the optimizer.

Install Note:
Refer to the SolarEdge optimizer Frame-Mounted Module Add-On installation guide for additional instructions.
1) Locate the Enphase Frame Mount bracket clamp at a location on the module frame that will not interfere with the SnapNrack rail.

2) Slide the microinverter unit onto the bracket clamp, then move it slightly to the left.

3) Tighten the hex bolt to 13 ft-lbs

Install Note:
The microinverter mounting flange should be on the outside of the module frame.

4) Connect the module leads to the microinverter DC connectors.

Install Note:
Refer to the Enphase Frame Mount installation guide for additional instructions.
Grounding Specifications

System Bonding Methods

1. SnapNrack Mid Clamp
2. SnapNrack Adjustable End Clamp
3. SnapNrack Standard Rail Splice

SnapNrack module clamps contain a SnapNrack Channel Nut with integral bonding pins in assembly to properly bond the system (except Universal End Clamps).

Note:
SnapNrack rail splices contain an insert with integral bonding pins in assembly to properly bond the system.

SnapNrack Ground Lug Assembly
Grounding Specifications

Ilsco Lay-in Lug Assembly

![Diagram of Ilsco Lay-in Lug Assembly]

Ground Path Details

![Diagram of Ground Path Details]

**Ilsco Lay-in Lug Assembly**

- **#10 NUT WITH STAR WASHER**
- **SNAPRACK STANDARD RAIL**
- **DRILL 3/16” TO 1/4” HOLE (FOR #10 FASTENER)**
- **COPPER WIRE, TYP.**

**Ground Path Details**

- **M** = MIDCLAMP
- **X** = X-END CLAMP
- **U** = UNIVERSAL END CLAMP
- **TO EGC**

**Diagram Notes:**
- **RAIL**
- **RAIL SPLICE**
- **MOUNT**
- **GROUND LUG**
- **MODULE CLAMP**
- **GROUND PATH**
- **EQUIPMENT GROUNDING CONDUCTOR**
Grounding Specifications

Ground Path Details - Enphase

Ground Path Details - SolarEdge
INSTALLATION INSTRUCTIONS

SnapNrack Ground Lug

1) Snap the SnapNrack Ground Lug into the rail channel on one rail per module row.

2) Place grounding conductor into slot underneath split ring washer.

3) Tighten all hardware to a minimum of 16 ft-lbs.

Install Note:
SnapNrack Ground Lug may be used in side or top channel, and may be rotated 90 degrees relative to slot to facilitate running copper across top of rails.

Install Note:
SnapNrack Ground Lug only Listed for use with 6-12 AWG solid copper conductor.
INSTALLATION INSTRUCTIONS

Ilisco Lay-In Lug

1) Drill and deburr a 1/4” hole in the back side of the rail for the Ilisco lug to attach to, place the bolt through the hole, and attach the lug assembly on **one rail per module row**.

2) Place grounding conductor into slot.

3) Tighten set screw per Ilisco’s recommendation (see below).

Install Note:
Torque rail connection to 5 ft-lbs.

Install Note:
Torque set screw to 20 in-lbs for #10-#14 solid and stranded copper, 25 in-lbs for #8 stranded copper, and 35 in-lbs for #4-#6 stranded copper.

**Note:**
- System has been evaluated to a maximum overcurrent device (OCD) protection level of 20 Amps.
- Universal End Clamp (UEC) does not bond module to rail. Be sure to separately ground any modules that are only secured by UECs, especially during servicing.
- SnapNrack recommends that bare copper never come into contact with aluminum.
- SnapNrack Ground Lug: torque bolt to 16 ft-lbs. The Ground Lug may be used in side or top channel. It may be rotated 90 degrees relative to slot to facilitate running copper across top of rails.
- Grounding with a standard Ilisco GBL-4DBT Lug is a listed alternate and requires drilling of a hole in the rail.
- Hardware connection to rail: 5 ft-lbs. Torque for lug set screw: #10-#14 solid and stranded copper- 20 in-lbs, #8 stranded copper- 25 in-lbs, #4-#6 stranded copper- 35 in-lbs.
Grounding Specifications

Series 100 has been tested with the following UL Listed modules:

The Series 100 System employs top-down clamps which have been evaluated for frame-to-system bonding, at specific mounting torques and with the specific modules listed below. The system has been assessed to a maximum Over-Current Device (OCD) protection level of 20 amps.


REC Solar AS: REC214, REC215, REC220, REC225, REC230, REC235, REC240, REC245, REC250, REC255, REC260, REC265, REC270; all followed by PE, PE(BLK), PE-US, PE-US(BLK), PE Q2 or PE Q3


Suniva Inc: MVX-235-60-5-701, MVX-240-60-5-701, MVX-245-60-5-701, MVX-250-60-5-701, MVX-255-60-5-701, MVX-260-60-5-701, MVX-265-60-5-701; MVX-235-60-5-7B1, MVX-240-60-5-7B1, MVX-245-60-5-7B1, MVX-250-60-5-7B1, MVX-255-60-5-7B1, MVX-260-60-5-7B1, MVX-265-60-5-7B1; OPT-250-60-4-800, OPT-255-60-4-800, OPT-260-60-4-800, OPT-265-60-4-800, OPT-270-60-4-800, OPT-275-60-4-800; OPT-250-60-4-8B0, OPT-255-60-4-8B0, OPT-260-60-4-8B0, OPT-265-60-4-8B0, OPT-270-60-4-8B0, OPT-275-60-4-8B0

Talesun: TP660P-xxx – TP660P-240, TP660P-245, TP660P-250, TP660P-255, TP660P-260, TP660P-265
Grounding Specifications

Trina Solar Ltd: TSM-xxxPD05 – TSM-215PD05, TSM-220PD05, TSM-225PD05, TSM-230PD05, TSM-235PD05, TSM-240PD05, TSM-245PD05, TSM-250PD05, TSM-255PD05, TSM-260PD05, TSM-265PD05, TSM-xxxPD05.05 – TSM-245PD05.05, TSM-250PD05.05, TSM-255PD05.05, TSM-260PD05.05, TSM-265PD05.05; TSM-xxxPA05 – TSM-215PA05, TSM-220PA05, TSM-225PA05, TSM-230PA05, TSM-235PA05, TSM-240PA05, TSM-245PA05, TSM-250PA05, TSM-255PA05, TSM-260PA05, TSM-265PA05, TSM-xxxPA05.05 – TSM-215PA05.05, TSM-220PA05.05, TSM-225PA05.05, TSM-230PA05.05, TSM-235PA05.05, TSM-240PA05.05, TSM-245PA05.05, TSM-250PA05.05, TSM-255PA05.05, TSM-260PA05.05, TSM-265PA05.05; TSM-xxxPA05.08 – TSM-215PA05.08, TSM-220PA05.08, TSM-225PA05.08, TSM-230PA05.08, TSM-235PA05.08, TSM-240PA05.08, TSM-245PA05.08, TSM-250PA05.08, TSM-255PA05.08, TSM-260PA05.08, TSM-265PA05.08.


NRTL Listed PV Modules:


ET Solar: P660xxxBB – P660200BB, P660205BB, P660210BB, P660215BB, P660220BB, P660225BB, P660230BB, P660235BB, P660240BB, P660245BB, P660250BB, P660255BB, P660260BB, P660265BB; all followed by WB or WW; P660xxxWWG – P660240WWG, P660245WWG, P660250WWG, P660255WWG; M660xxxBB – M660250BB, M660255BB, M660260BB, M660265BB; M660xxxWW – M660200WW, M660205WW, M660210WW, M660215WW, M660220WW, M660225WW, M660230WW, M660235WW, M660240WW, M660245WW, M660250WW, M660255WW, M660260WW, M660265WW, M660270WW.


Hanwha SolarOne: HSL60P6-PC-3-245, HSL60P6-PC-3-250, HSL60P6-PC-3-255, HSL60P6-PC-3-260, HSL60P6-PC-3-265, HSL60P6-PC-3-270; all followed by W or B; HSL60P6-PB-2-230Q, HSL60P6-PB-2-235Q, HSL60P6-PB-2-240Q, HSL60P6-PB-2-245Q, HSL60P6-PB-2-250Q, HSL60P6-PB-2-255Q, HSL60P6-PB-2-260Q, HSL60P6-PB-2-265Q, HSL60P6-PB-2-270Q; HSL60P6-PB-4-230Q, HSL60P6-PB-4-235Q, HSL60P6-PB-4-240Q, HSL60P6-PB-4-245Q, HSL60P6-PB-4-250Q, HSL60P6-PB-4-255Q, HSL60P6-PB-4-260Q, HSL60P6-PB-4-265Q, HSL60P6-PB-4-270Q; may be followed by additional suffixes.


Solar World: SWxxx-Mono (33mm frame, 5 busbar) – SW285-Mono, SW290-Mono, SW295-Mono, SW300-Mono; SWxxx-Mono (33mm frame) – SW280-Mono, SW285-Mono, SW290-Mono, SW295-Mono; SWxxx-Mono Black (33mm frame) – SW275-Mono Black, SW280-Mono Black, SW285-Mono Black, SW290-Mono Black; SWxxx-Poly (33mm black frame) – SW250-Mono Black, SW255-Mono Black, SW260-Mono Black; SW xxx XL Mono (33mm frame); SW 320 XL Mono, SW 325 XL Mono; SW xxx XL Mono (33mm frame) – SW 340 XL Mono, SW 345 XL Mono, SW 350 XL Mono

Suniva Inc: OPTXXX-60-4-YYY; where XXX may be numbers 240 to 270 in increments of 5; where YYY may be 100; OPTXXX-60-4-YYY; where XXX may be numbers 235 to 265 in increments of 5; where YYY may be 180

REC Solar AS: RECxxxPE Series – REC214PE, REC215PE, REC220PE, REC225PE, REC230PE, REC235PE, REC240PE, REC245PE, REC250PE, REC255PE, REC260PE, REC265PE, REC270PE; may be followed by BLK; RECxxxTP Series – REC260TP, REC265TP, REC270TP, REC275TP, REC280TP; may be followed by BLK


Trina Solar Ltd: TSM-xxxPA05 – TSM-215PA05, TSM-220PA05, TSM-225PA05, TSM-230PA05, TSM-235PA05, TSM-240PA05, TSM-245PA05, TSM-250PA05, TSM-255PA05, TSM-260PA05; TSM-xxxPA05.05 – TSM-215PA05.05, TSM-220PA05.05, TSM-225PA05.05, TSM-230PA05.05, TSM-235PA05.05, TSM-240PA05.05, TSM-245PA05.05, TSM-250PA05.05, TSM-255PA05.05, TSM-260PA05.05; TSM-xxxPA05.08 – TSM-215PA05.08, TSM-220PA05.08, TSM-225PA05.08, TSM-230PA05.08, TSM-235PA05.08, TSM-240PA05.08, TSM-245PA05.08, TSM-250PA05.08, TSM-255PA05.08, TSM-260PA05.08, TSM-265PA05.08; TSM-xxxPD05.002 – TSM-245PD05.002, TSM-250PD05.002, TSM-255PD05.002, TSM-260PD05.002, TSM-265PD05.002, TSM-270PD05.002, TSM-275PD05.002, TSM-280PD05.002, TSM-285PD05.002, TSM-290PD05.002, TSM-295PD05.002, TSM-300PD05.002, TSM-305PD05.002, TSM-310PD05.002; TSM-xxxPD05.082 – TSM-245PD05.082, TSM-250PD05.082, TSM-255PD05.082, TSM-260PD05.082, TSM-265PD05.082, TSM-270PD05.082, TSM-275PD05.082, TSM-280PD05.082, TSM-285PD05.082, TSM-290PD05.082, TSM-295PD05.082, TSM-300PD05.082, TSM-305PD05.082, TSM-310PD05.082
The UL Listing covers mechanical load ratings for the following span lengths, module orientations and positive, negative, and side load ratings:

The worst mechanical load rating is to be used based on the combination of module and system components.

<table>
<thead>
<tr>
<th>Module Manufacturer</th>
<th>Max Span</th>
<th>Orientation</th>
<th>Direction</th>
<th>Mechanical Design Load Rating (lb/ft²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canadian Solar Modules</td>
<td>72 inches Landscape</td>
<td>Positive</td>
<td>27.5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>72 inches Landscape</td>
<td>Negative</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Positive</td>
<td>16.5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Negative</td>
<td>16.5</td>
<td></td>
</tr>
<tr>
<td>Hanwha Q Cells</td>
<td>72 inches Landscape</td>
<td>Positive</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>72 inches Landscape</td>
<td>Negative</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Positive</td>
<td>12.7</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Negative</td>
<td>16.6</td>
<td></td>
</tr>
<tr>
<td>Hyundai</td>
<td>72 inches Landscape</td>
<td>Positive</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>72 inches Landscape</td>
<td>Negative</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Positive</td>
<td>15.3</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Negative</td>
<td>15.3</td>
<td></td>
</tr>
<tr>
<td>REC Solar PTE, LTD</td>
<td>72 inches Landscape</td>
<td>Positive</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>72 inches Landscape</td>
<td>Negative</td>
<td>30</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Positive</td>
<td>15.6</td>
<td></td>
</tr>
<tr>
<td></td>
<td>96 inches Portrait</td>
<td>Negative</td>
<td>15.6</td>
<td></td>
</tr>
</tbody>
</table>
# Mechanical Loading Specifications

<table>
<thead>
<tr>
<th>Module Manufacturer</th>
<th>Max Span</th>
<th>Orientation</th>
<th>Direction</th>
<th>Mechanical Design Load Rating (lb/ft²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LG Electronics</td>
<td>72 inches</td>
<td>Landscape</td>
<td>Positive</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Negative</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>96 inches</td>
<td>Portrait</td>
<td>Positive</td>
<td>16.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Negative</td>
<td>16.6</td>
</tr>
<tr>
<td>Trina</td>
<td>72 inches</td>
<td>Landscape</td>
<td>Positive</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Negative</td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>96 inches</td>
<td>Portrait</td>
<td>Positive</td>
<td>16.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Negative</td>
<td>16.6</td>
</tr>
</tbody>
</table>
### Mechanical Loading Specifications

**Mechanical Load Rating if system is using the following components:**

<table>
<thead>
<tr>
<th>Component</th>
<th>Span</th>
<th>Direction</th>
<th>Mechanical Design Load Rating (lb/ft²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Comp L Foot (92 deg) with L Foot Base</td>
<td>72 inches</td>
<td>Positive</td>
<td>27</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Negative</td>
<td>16.6</td>
</tr>
<tr>
<td>All Purpose L Foot (90 deg) with L Foot Base</td>
<td>96 inches</td>
<td>Positive</td>
<td>16.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Negative</td>
<td>14.5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Side Load</td>
<td>20.3</td>
</tr>
<tr>
<td>Universal Tile Hook</td>
<td>72 inches</td>
<td>Positive</td>
<td>11</td>
</tr>
<tr>
<td>Flat Tile Hook</td>
<td></td>
<td>Negative</td>
<td>11</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Side Load</td>
<td>18.5</td>
</tr>
<tr>
<td>10in Standoff with 1-Hole Base</td>
<td>72 inches</td>
<td>Positive</td>
<td>27.4</td>
</tr>
<tr>
<td>10in Standoff with 4-Hole Base</td>
<td>96 inches</td>
<td>Positive</td>
<td>16.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Negative</td>
<td>16.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Side Load</td>
<td>13</td>
</tr>
</tbody>
</table>
Series 100 has been tested with the following UL Listed modules:

The Series 100 System has been evaluated for mechanical loading for its top-down clamps with the specific modules listed below. (The following modules were also evaluated for bonding. Please see Grounding Specifications section.)


Trina Solar Ltd: TSM-xxxPD05 – TSM-215PD05, TSM-220PD05, TSM-225PD05, TSM-230PD05, TSM-235PD05, TSM-240PD05, TSM-245PD05, TSM-250PD05, TSM-255PD05, TSM-260PD05; TSM-xxxPD05.05 – TSM-245PD05.05, TSM-250PD05.05, TSM-255PD05.05, TSM-260PD05.05; TSM-xxxPD05.08 – TSM-215PD05.08, TSM-220PD05.08, TSM-225PD05.08, TSM-230PD05.08, TSM-235PD05.08, TSM-240PD05.08, TSM-245PD05.08, TSM-250PD05.08, TSM-255PD05.08, TSM-260PD05.08; TSM-xxxPA05 – TSM-215PA05, TSM-220PA05, TSM-225PA05, TSM-230PA05, TSM-240PA05, TSM-245PA05, TSM-250PA05, TSM-255PA05, TSM-260PA05; TSM-xxxPA05.05 – TSM-215PA05.05, TSM-220PA05.05, TSM-225PA05.05, TSM-230PA05.05, TSM-240PA05.05, TSM-245PA05.05, TSM-250PA05.05, TSM-255PA05.05, TSM-260PA05.05; TSM-xxxPA05.08 – TSM-215PA05.08, TSM-220PA05.08, TSM-225PA05.08, TSM-230PA05.08, TSM-240PA05.08, TSM-245PA05.08, TSM-250PA05.08, TSM-255PA05.08, TSM-260PA05.08

NRTL Listed PV Modules:


Hanwha SolarOne: HSL60P6-PC-3-245, HSL60P6-PC-3-250, HSL60P6-PC-3-255, HSL60P6-PC-3-260, HSL60P6-PC-3-265, HSL60P6-PC-3-270; all followed by W or B


Trina Solar Ltd: TSM-xxxPA05 – TSM-215PA05, TSM-220PA05, TSM-225PA05, TSM-230PA05, TSM-235PA05, TSM-240PA05, TSM-245PA05, TSM-250PA05, TSM-255PA05, TSM-260PA05; TSM-xxxPA05.05 – TSM-215PA05.05, TSM-220PA05.05, TSM-225PA05.05, TSM-230PA05.05, TSM-235PA05.05, TSM-240PA05.05, TSM-245PA05.05, TSM-250PA05.05, TSM-255PA05.05, TSM-260PA05.05; TSM-xxxPD05.08 – TSM-215PD05.08, TSM-220PD05.08, TSM-225PD05.08, TSM-230PD05.08, TSM-235PD05.08, TSM-240PD05.08, TSM-245PD05.08, TSM-250PD05.08, TSM-255PD05.08, TSM-260PD05.08, TSM-265PD05.08, TSM-270PD05.08, TSM-275PD05.08, TSM-280PD05.08, TSM-285PD05.08, TSM-290PD05.08, TSM-295PD05.08, TSM-300PD05.08, TSM-305PD05.08, TSM-310PD05.08, TSM-xxxPD05.082 – TSM-245PD05.082, TSM-250PD05.082, TSM-255PD05.082, TSM-260PD05.082, TSM-265PD05.082, TSM-270PD05.082, TSM-275PD05.082, TSM-280PD05.082, TSM-285PD05.082, TSM-290PD05.082, TSM-295PD05.082, TSM-300PD05.082, TSM-305PD05.082, TSM-310PD05.082